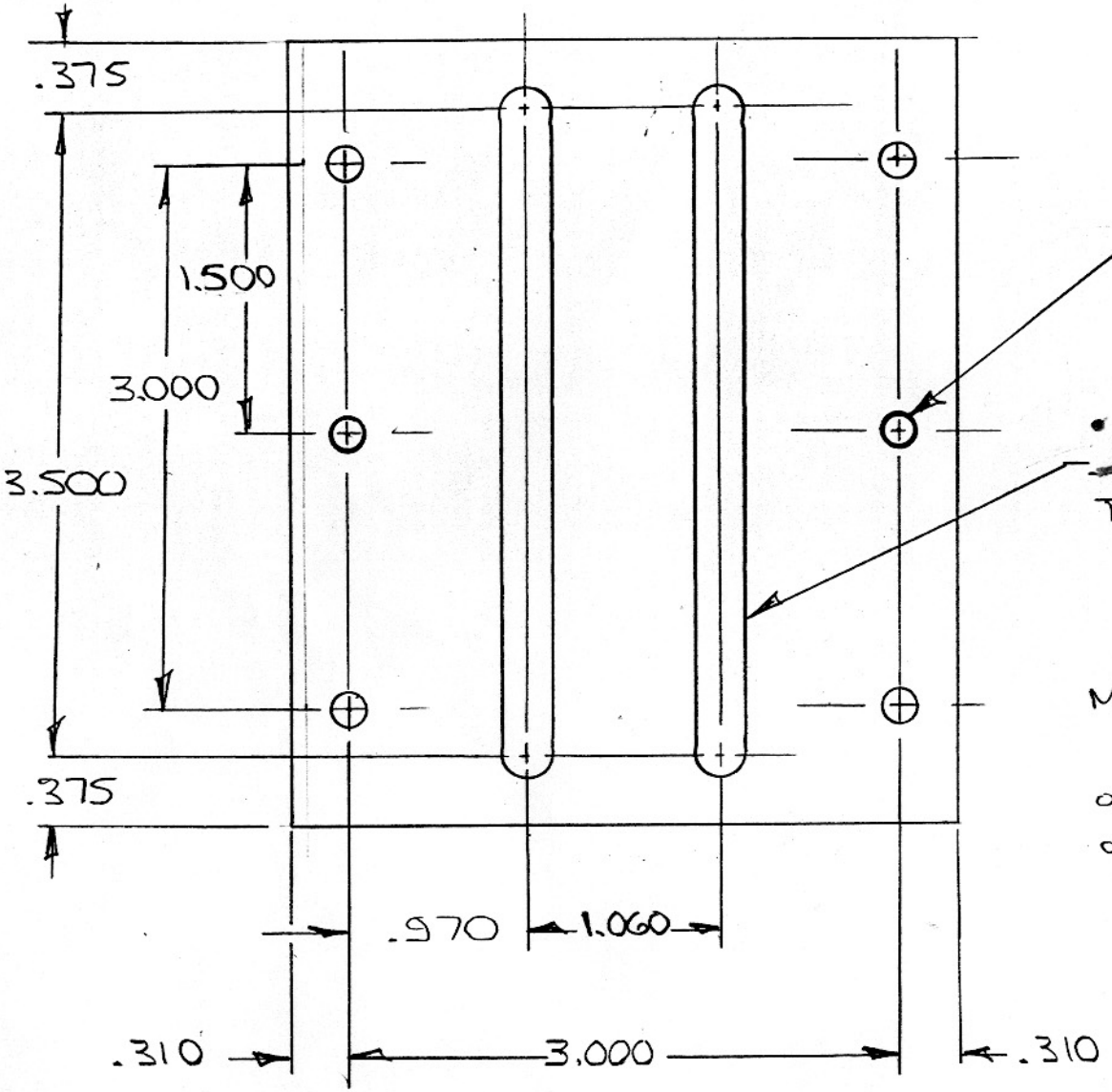

.203 DIA HOLES
6 PLACES

.062
~~.312~~ WIDE SLOT
TYPICAL 2 PLACES

MATERIAL: TEFLON .040 THK
2024-T3
OR 6061-T6
OR 5052-H32
.032 OR .040 THICK

D1050

QA COPY ISSUED

REVISION	DRAWN	APPROVED	DESCRIPTION OF CHANGE

THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.

REQUIREMENTS — UNLESS OTHERWISE SPECIFIED

GENERAL	LIMITS
1. DIMENSIONS ARE IN INCHES 2. SURFCE ROUGHNESS 125 √ 3. REMOVE SHARP EDGES .015 MAX. 4. THREADS PER MIL - S - 7742 5. HOLES PER AND 10387	1. TOLERANCES — .XX ± .030 .XXX ± .010 2. ANGLES ± ½° 3. PARALLELISM ± .0025 4. ECCENTRICITY .005 MAX. 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005

REPORT ALL DISCREPANCIES — DO NOT SCALE

RIVET CODE SHALL BE PER NAS 523

BASIC CODE | DIA. DASH NO. H=HEAD NEAR SIDE F=HEAD FAR SIDE

D=DIMPLE DIGIT=NO OF SHEETS C=COUNTERSINK | LENGTH DASH NO. W=SPOTWELD

BASIC CODES

BJ=MS20470AD
BB=MS20426AD

PART NO.	ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR

CONTRACT NO.

DRAWN BRADLEY DATE Sept 6 1991

DESIGN BRADLEY

STRESS

CHECKED

CLIENT

DART AERO ACCESSORIES INC.
VANCOUVER CANADA

TITLE SEAL ~~DIAPHRAGM~~ PLATE

CODE | DWG. NO. D1050 | REV. A

SCALE 1 : 1 | SHT 1 OF 1

2

D1051